

*split*

**Dart Aerospace Ltd.**

Date: Thursday, 11/01/2007 2:30:28 PM  
User: Linda Lacelle

## Process Sheet

<b>Customer</b> : CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> : BALL STUD
<b>Job Number</b> : 30210	
<b>Estimate Number</b> : 12583	
<b>P.O. Number</b> : <i>N/A</i>	<b>Part Number</b> : D35547
<b>This Issue</b> : 11/01/2007 <b>S.O. No.</b> : <i>N/A</i>	<b>Drawing Number</b> : D3554 REV A
<b>Prsht Rev.</b> : NC	<b>Project Number</b> : N/A
<b>First Issue</b> : 09/01/2007 <b>Type</b> : PURCHASED PARTS	<b>Drawing Revision</b> : A
<b>Previous Run</b> :	<b>Material</b> : <i>N/A</i>
<b>Written By</b> : _____	<b>Due Date</b> : 16/01/2007 <b>Qty:</b> 200 <b>Um:</b> Each
<b>Checked &amp; Approved By</b> : _____	
<b>Comment</b> : Est Rev:A New Issue 06-11-13 EC	

### Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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**Comment:** Issue P/O: *2857*  
Purchase Part Number: BS104  
Supplier: LS Technologies  
Certificate of conformity is required

*CX07101112*

*(200)*

2.0	BS104	BALL STUD
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**Comment:** Qty.: 1.0000 Each(s)/Unit Total : 200.0000 Each(s)  
BALL STUD

3.0	PACKAGING 1	PACKAGING RESOURCE #1
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**Comment:** PACKAGING RESOURCE #1  
Receive & Inspect For Transit Damage  
Ensure certificate of conformity is attached

*P07/01/18 100*

4.0	QC6	DIMENSIONAL CHECK
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**Comment:** DIMENSIONAL CHECK

*M07/01/19 (100)*

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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**Comment:** PACKAGING RESOURCE #1  
Identify and Stock  
Location: *57478*

*P07/01/12 (100)*



Date: Thursday, 11/01/2007 2:30:28 PM  
User: Linda Lacelle

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BALL STUD

Job Number: 30210

Part Number: D35547

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



(100)

Comment: FINAL INSPECTION/W/O RELEASE

207/01/22

Job Completion



U 07-01-22





<b>Customer</b>	: CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b>	: BALL STUD
<b>Job Number</b>	: 30210		
<b>Estimate Number</b>	: 12583		
<b>P.O. Number</b>	:	<b>Part Number</b>	: D35547
<b>This Issue</b>	: 1/9/2007 <b>S.O. No.</b> :	<b>Drawing Number</b>	: D3554 REV A
<b>Prsht Rev.</b>	: NC	<b>Project Number</b>	: N/A
<b>First Issue</b>	: / / <b>Type</b> : PURCHASED PARTS	<b>Drawing Revision</b>	: A
<b>Previous Run</b>	:	<b>Material</b>	:
<b>Written By</b>	: _____	<b>Due Date</b>	: 1/16/2007 <b>Qty:</b> 4 <b>Um:</b> Each
<b>Checked &amp; Approved By</b>	: _____		
<b>Comment</b>	: Est Rev:A    New Issue    06-11-13    EC		

Job Number:

Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

1.0	PG	PURCHASING
-----	----	------------

Comment: Issue P/O: \_\_\_\_\_  
Purchase Part Number: BS104  
Supplier: LS Technologies  
Certificate of conformity is required

2.0	BS104	BALL STUD
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)  
BALL STUD

3.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------

Comment: PACKAGING RESOURCE #1  
Receive & Inspect For Transit Damage  
Ensure certificate of conformity is attached

4.0	QC6	DIMENSIONAL CHECK
-----	-----	-------------------

Comment: DIMENSIONAL CHECK

5.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------

Comment: PACKAGING RESOURCE #1  
Identify and Stock  
Location:

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



Date: Tuesday, 1/9/2007 4:06:33 PM  
User: Kim Johnston

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BALL STUD

Job Number: 30210

Part Number: D35547

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries



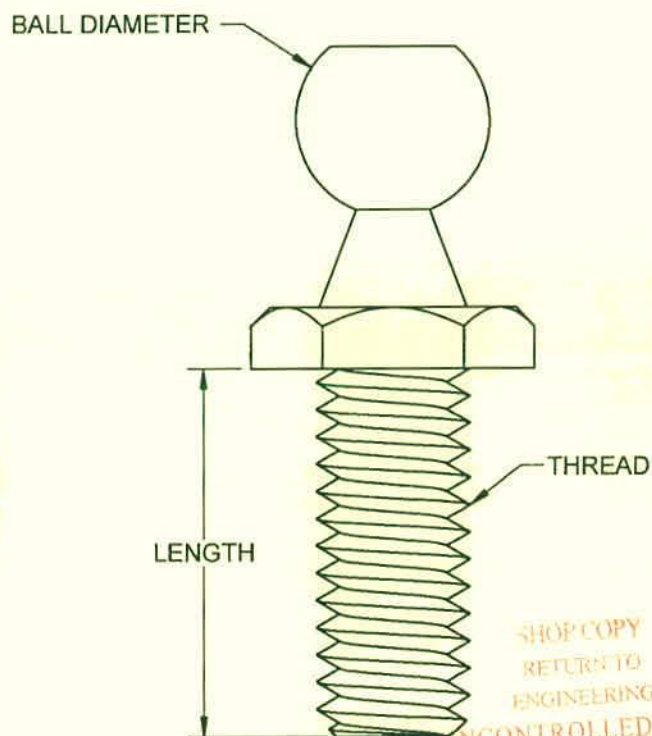


DESIGN CB	DRAWN BY CB	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
CHECKED CE	APPROVED [Signature]	DRAWING NO. D3554	REV. A SHEET 1 OF 1
DATE 06.08.28		TITLE BALL STUD	SCALE NTS
REV A	DATE 06.08.28	DESCRIPTION NEW ISSUE	

## SPECIFICATION CONTROL DRAWING



RELEASED  
06.10.13 [Signature]



**D3554-X BALL STUD**

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
NOTICE  
WORK ORDER  
NO. 30210

DART P/N	MATERIAL	BALL DIA	THREAD	LENGTH	POSSIBLE SUPPLIER
D3554-1	304 SS	10 mm	5/16-18 UNC	0.75"	McMASTER-CARR, P/N 9512K98
D3554-3	STEEL	10 mm	5/16-18 UNC	0.5"	McMASTER-CARR, P/N 9512K73
D3554-5	316 SS	10 mm	5/16-18 UNC	0.75"	McMASTER-CARR, P/N 9512K88
D3554-7	STEEL ZINC PLATED	10 mm	5/16-18 UNC	0.75"	LS TECHNOLOGIES, P/N BS104
D3554-9	STEEL ZINC PLATED	10 mm	5/16-18 UNC	1"	LS TECHNOLOGIES, P/N BS106

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P.O. Box 25032, Saskatoon, Saskatchewan, Canada S7K 8B7  
Ph: (306) 683-5000 Fax: (306) 683-6403  
E-mail: [lstech@lsttechnologies.ca](mailto:lstech@lsttechnologies.ca) [www.liftsupporttechnologies.com](http://www.liftsupporttechnologies.com)

## Certificate of Compliance

This is to certify that the merchandise listed below meets specifications as required by your order.

**BS104 10mm DIA. BALL STUD ZINC PLATED  
5/16-18 THREAD, .75" LENGTH**

**This product is ROHS compliant  
We certify no mercury was used in the manufacture of this order.**

**Order # PO00002857**

LS Technologies Inv # 3407

11/07/01/19

Yours Truly  
L S Technologies Inc Canada

Nolan Fehr



